

## Refill Instructions: Epson T252XL Empty Cartridges



### Preparation:

- MIS Refill Kit
- Newspaper or Paper Towels
- A work area or bench
- Rubber gloves from the kit (bleach and water will take ink off your hands)

### Kit Contents:

- 4x - 10cc Syringe
- 4x - 4" Needle
- 1x - Set 4 T252XL Empty Cartridges
- 1x - Set MISPRO 4 color inkset.
- 1x - Gloves

## Refill:

1. Connect a 1 1/2 " long needle to the syringe. The syringe uses a twist lock connection. Load the syringe with 12 cc of ink. Make sure it is the right color or shade for the cartridge you are working on.

2. There is a hole in the top of the cartridge for refilling (Fill Plug in photo). Carefully remove the Fill Plug and add ink, using the syringe, until the reservoir is almost full. It should take 12 to 13 cc of ink. Leave about 1/8" of air at the top of the cartridge.

3. Next, remove the needle from the end of syringe and attach the Bottom Fill Adapter (MIS-BADP). Draw out 1 cc of ink from the Exit Port to remove any trapped air. If you wet the Bottom Fill Adapter it will go into the Exit Port seal easier. If the cartridge is brand new, you can pre-puncture the clear film over the exit port seal if you wish, but do not remove this clear material. It holds the exit port seal in place.

4. When you draw ink out, make sure the Fill Plug in the reservoir is not installed yet. If the Vent Plug has been removed from the top reinstall it to prevent air from being pulled into the cartridge through the vent. Do not cover the fill hole.

5. Install the Fill Plug in the top of the cartridge. It must seal absolutely AIR TIGHT. If plug is damaged, get a new one. Be sure to remove the Vent Plug from the vent hole. The vent hole on top of the cartridge must be open or the cartridge will not work.

**ATTENTION:** Our cartridges must be used as a complete set. Mixing our cartridges with other aftermarket or OEM cartridges at any point is not supported and may corrupt the auto reset chips on our cartridges.

**CAUTION:** Damage to the printer may occur if you install a cartridge without a chip in your printer. Check each cartridge to ensure that the chip is properly installed and has not become loose before installing the cartridge in your printer. If the chip has fallen off or become loose, use some Dap Fun-Tak or other re-useable adhesive to reattach the chip. (purchase from accessory page).

**ATTENTION:** You must remove the vent plug on the top of the cartridge to open the vent hole or the cartridge will not work.