

## Refill Instructions: HP 364, 564, and 920

The instructions below refer to the initial filling and refilling of MIS Aftermarket HP364, HP564 and HP920 series cartridges.

Please note: This is not a HP approved procedure. Do not put anything other than our recommended ink into the cartridges.

 Remove the air vent tab from the end of the cartridge, this tab may be foil or yellow plastic. The orange cap must be on the cartridge for all filling procedures. You should also retain this cap for future use in the refilling procedure. The orange cap and plugs for the fill port are **NOT** replaceable; if lost, you must purchase a replacement virgin empty cartridge. Note that there are two versions of the orange bottom cap, but both function in the same manner.



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2. Starting with the virgin empty cartridge, begin with the sponge side down and the filling port toward you. Fill your syringe with 12 cc of the appropriate ink for the color position that you will be filling.



3. Inject the ink slowly into the fill plug port opening. Allow the ink to soak into the sponge before attempting to fill the reservoir chamber portion of the cartridge. This step will take up to 60 seconds so take your time.



4. Once 50% to 75% of the sponge is filled, turn the cartridge right side up and fill the reservoir side of the cartridge with the remaining ink. This should leave the reservoir side with an air gap of approximately .25 inches.



5. If this is the first fill of your cartridge, you will need to install an OEM Chip on the Aftermarket Cartridge. The OEM Chips are color dependant, so you will need to ensure that you install the chip on the correct cartridge.

Removal of the chip can be accomplished with a razor blade or a sharp knife as shown in the left image below. Each chip is adhered with double sided tape that can be reused to stick the chip onto the new cartridge. The correct orientation and position of the chip on the new cartridge is shown in the right image below. This will leave a 1/6" gap between the back of the chip and the small plastic ledge on the bottom of the cartridge.





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